

This diagram is a schematic representation of a chemical process. It is not intended to be a literal drawing of the physical components, but rather a functional representation of the process flow and chemical reactions. The components are labeled with reference numerals, and the chemical reactions are shown within the process blocks.

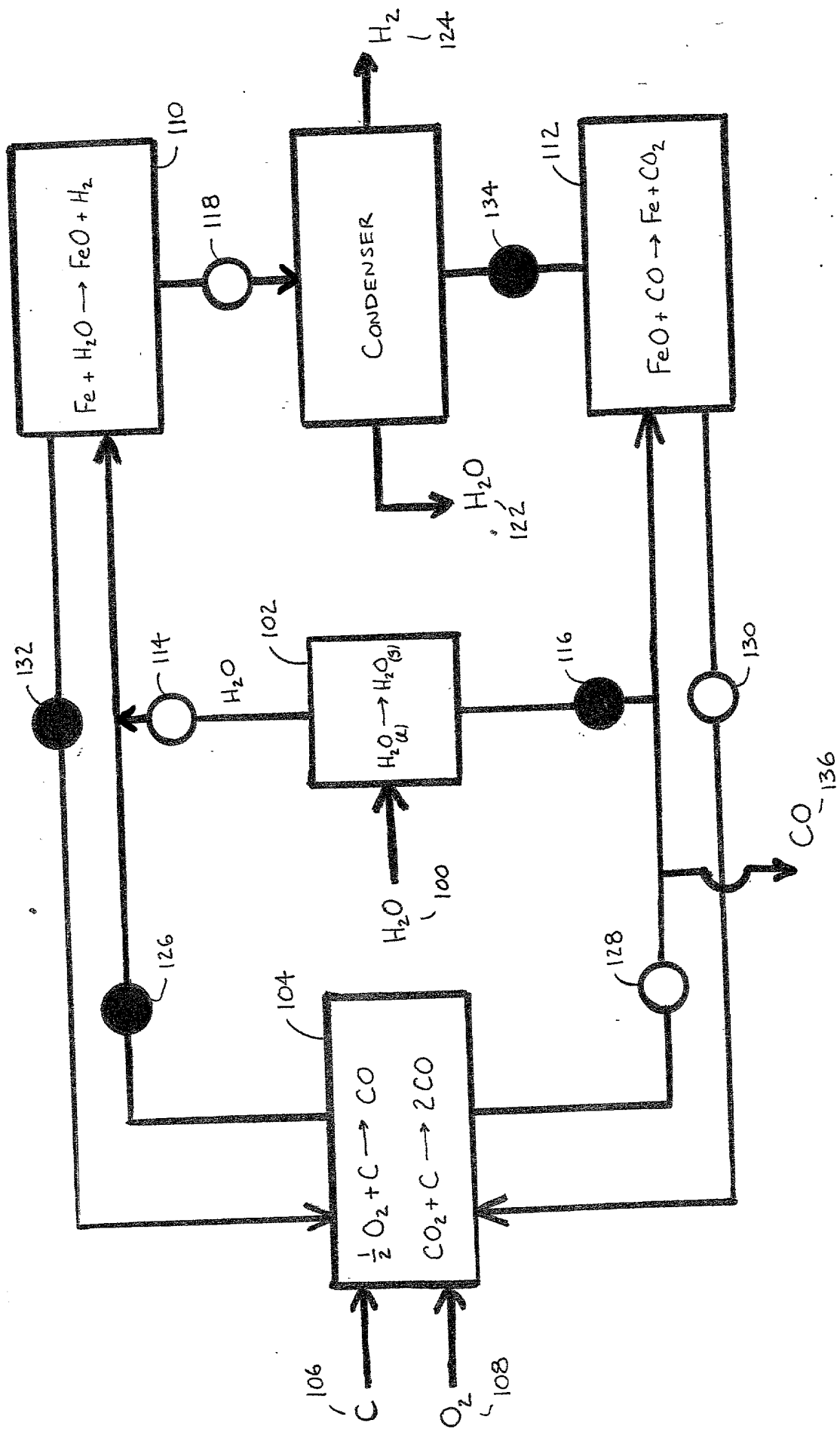


Fig. 1

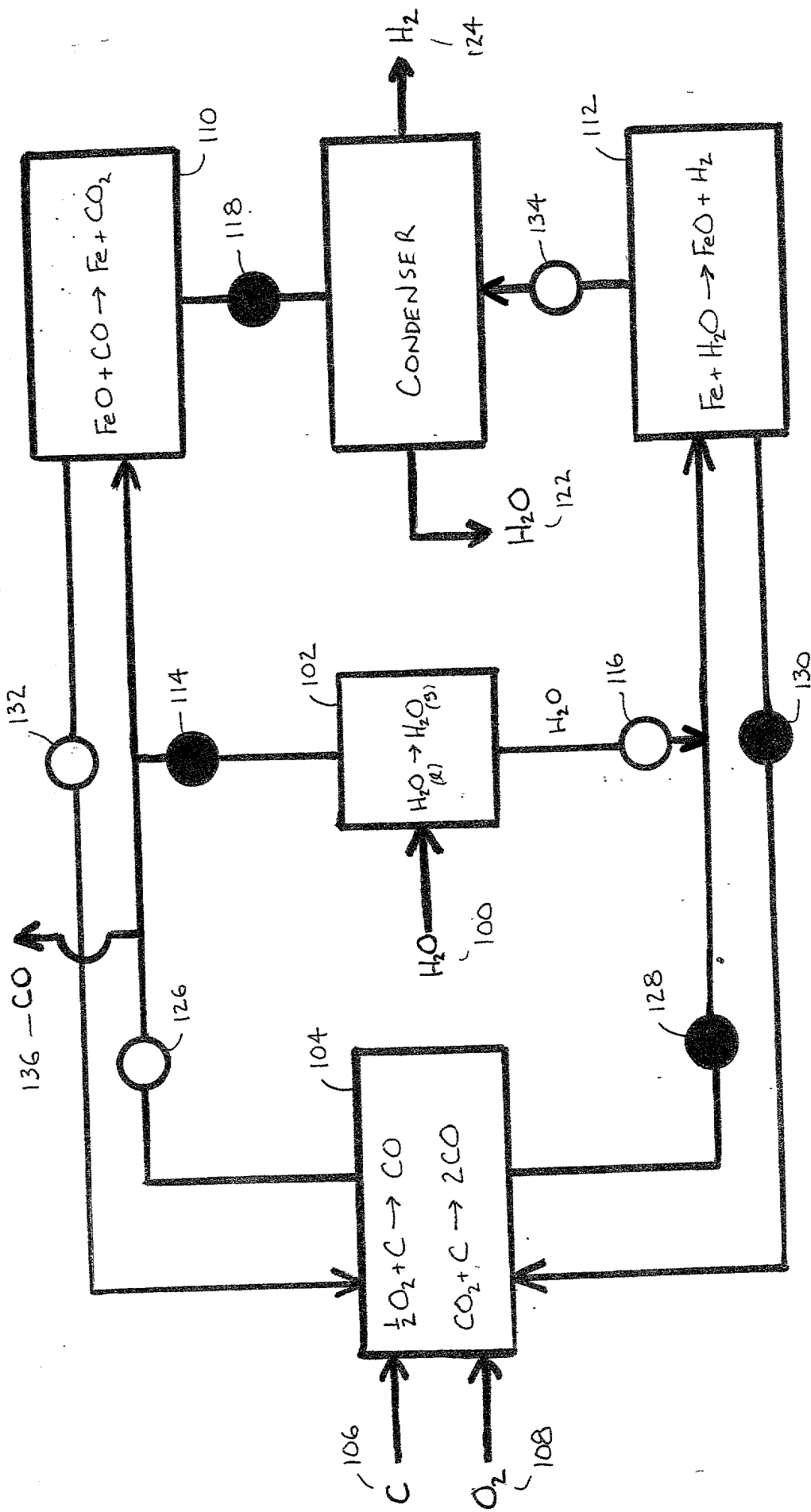


Fig. 2

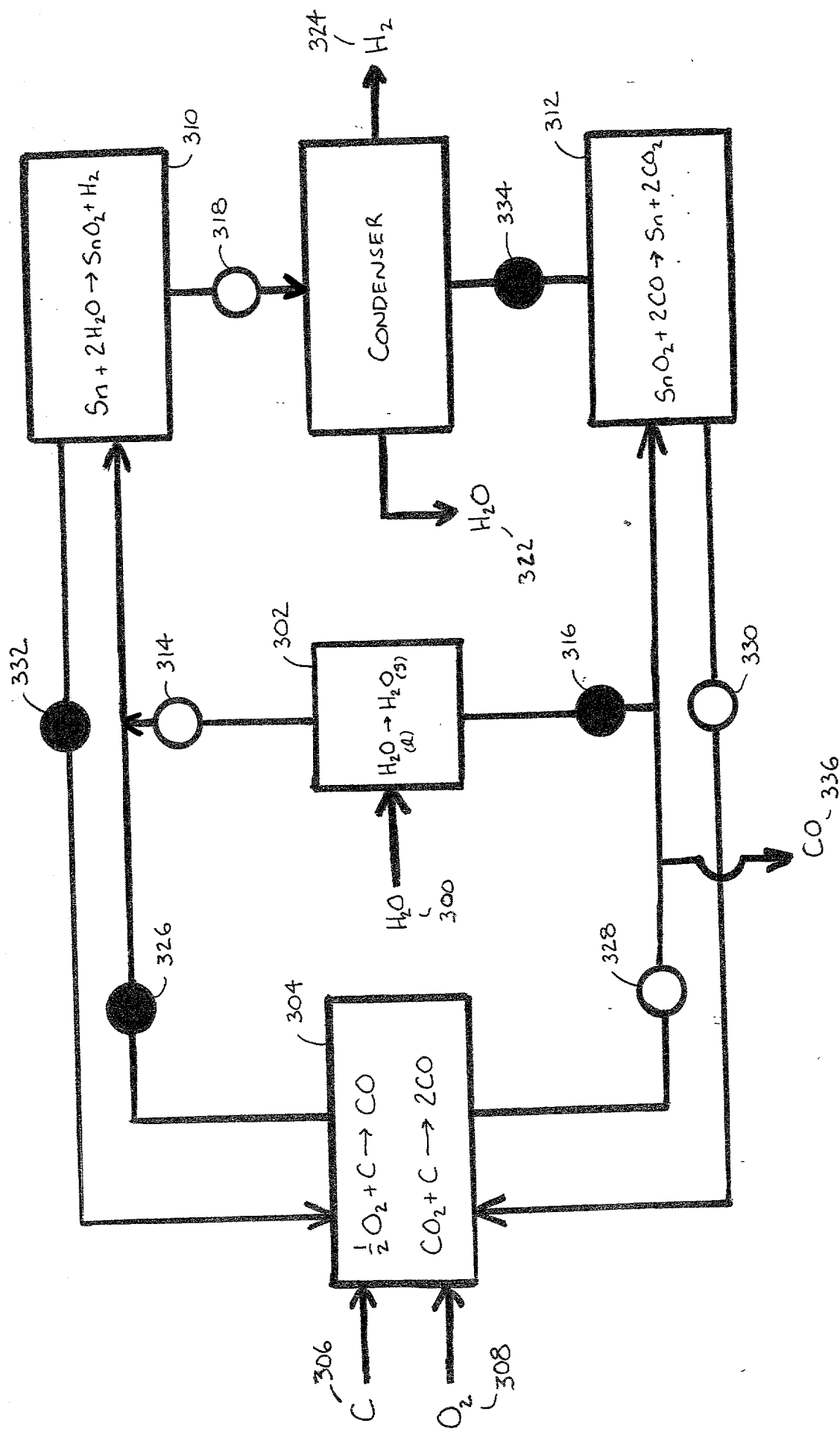
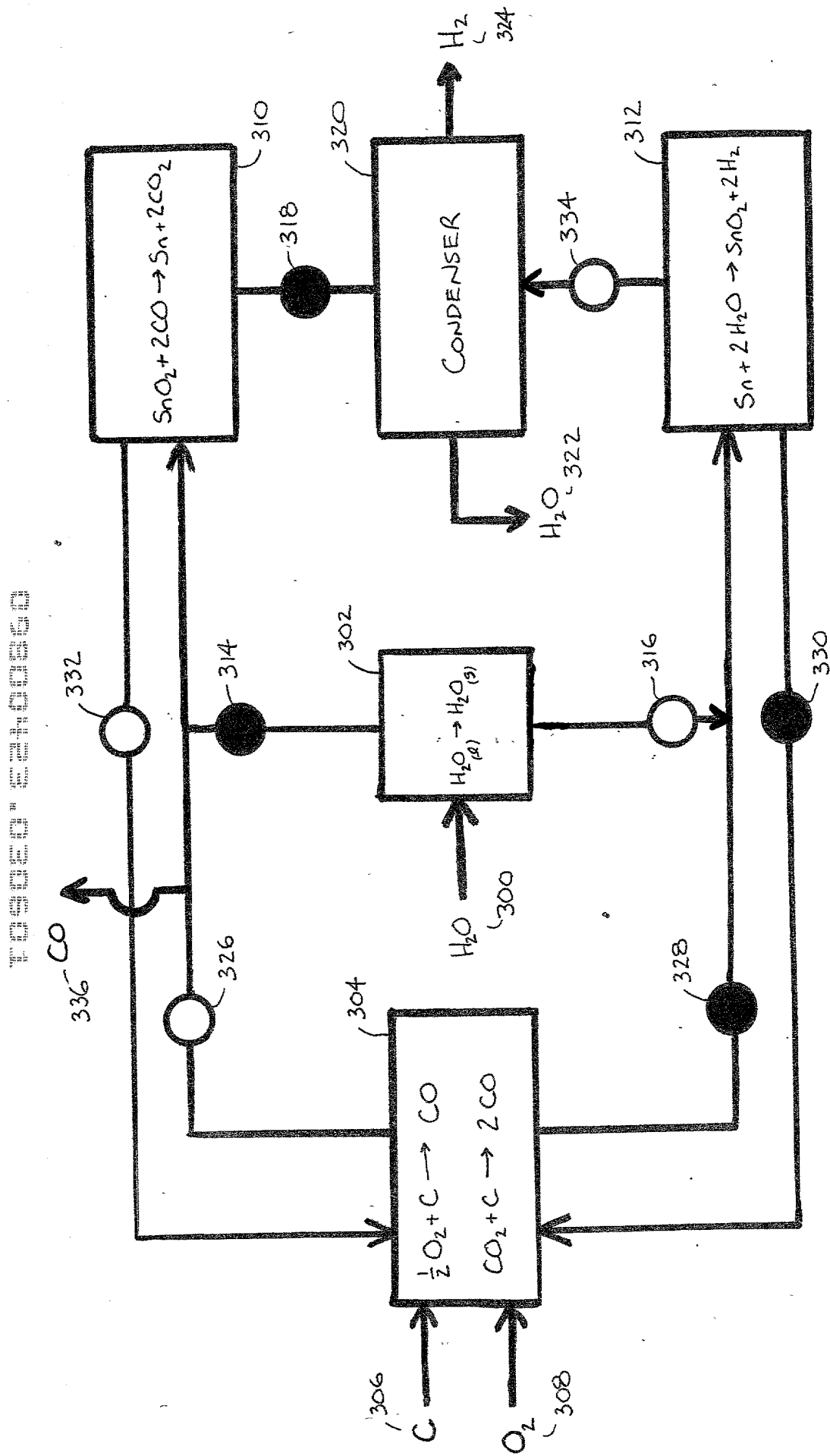
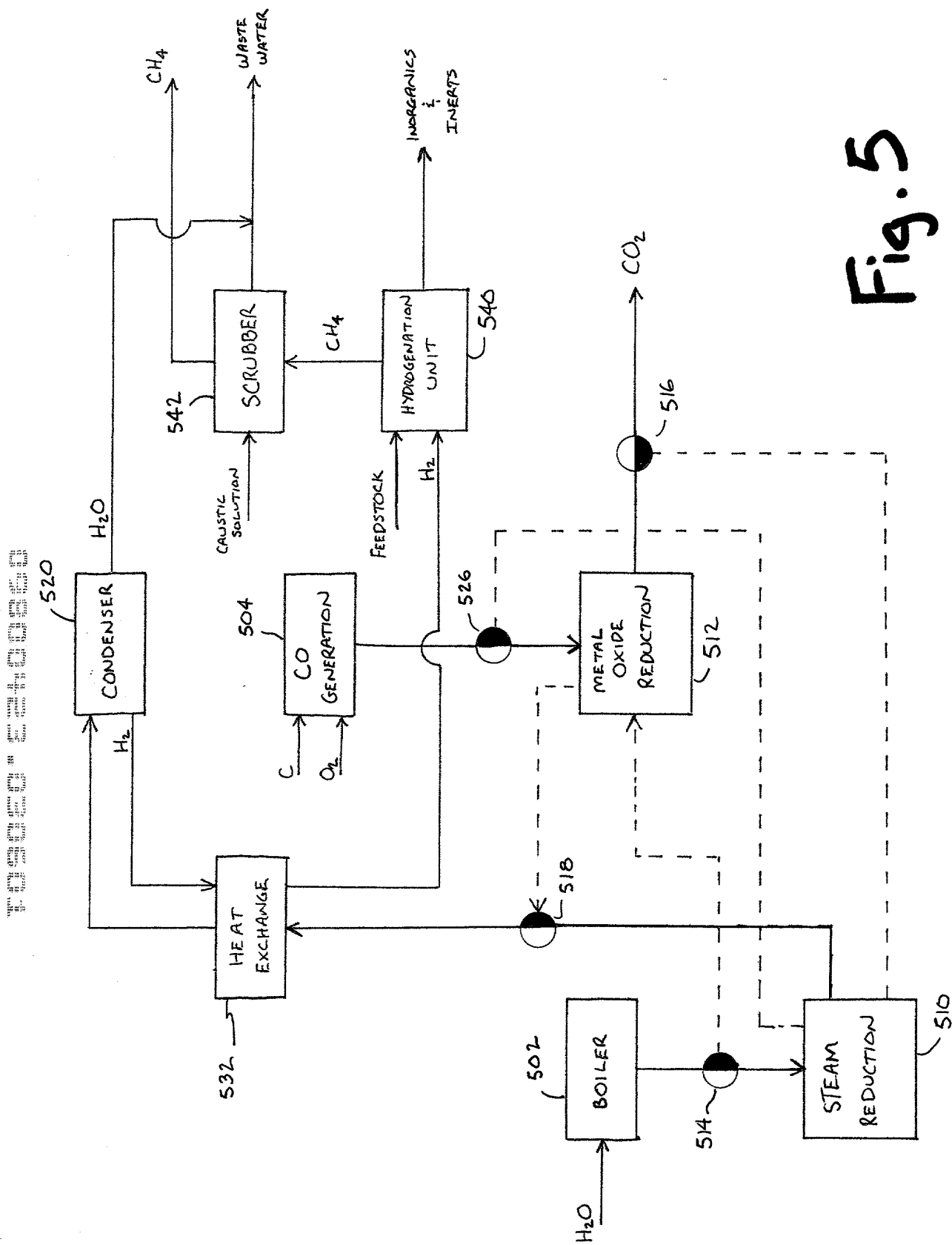


Fig. 3



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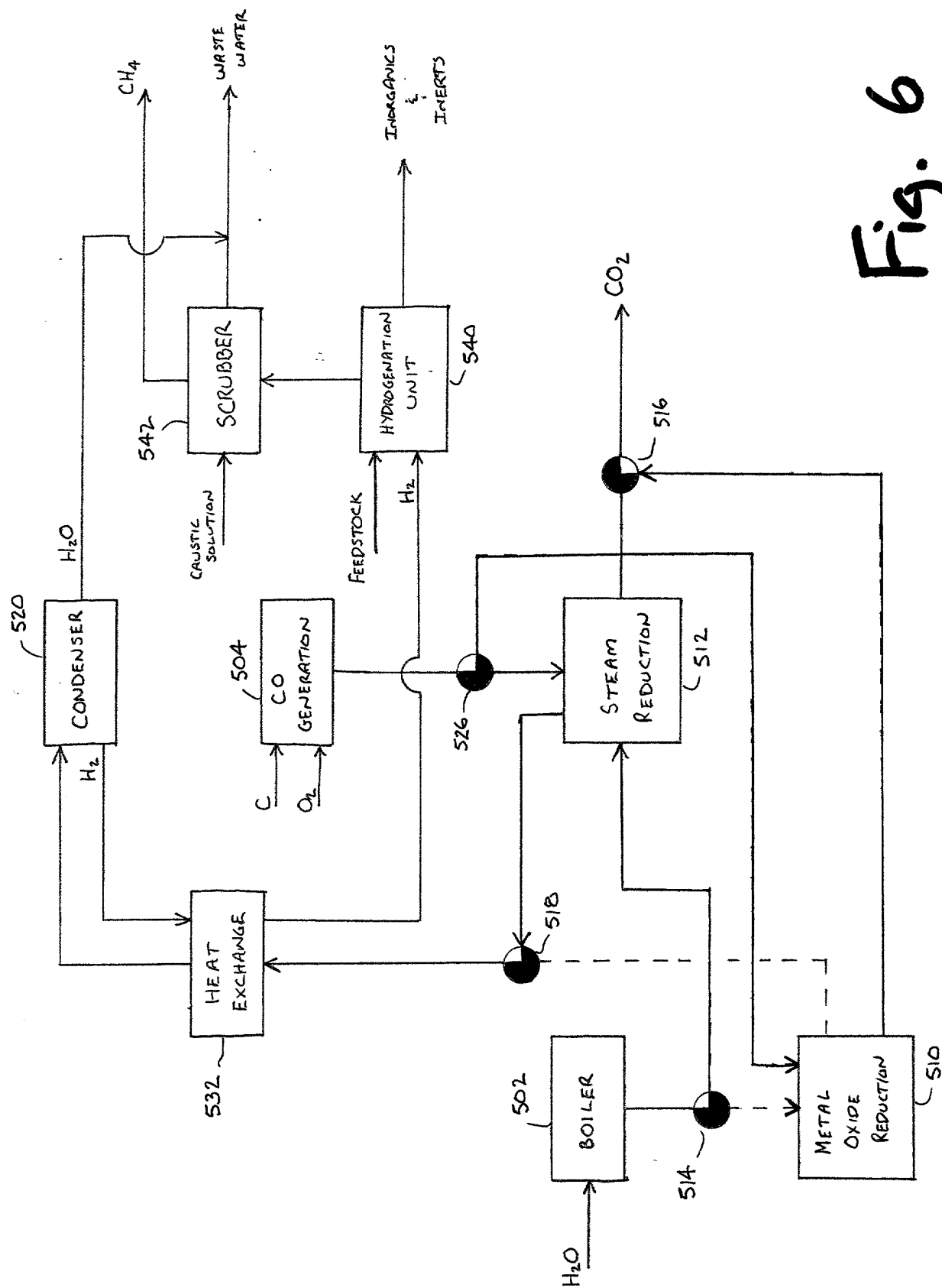


Fig. 6

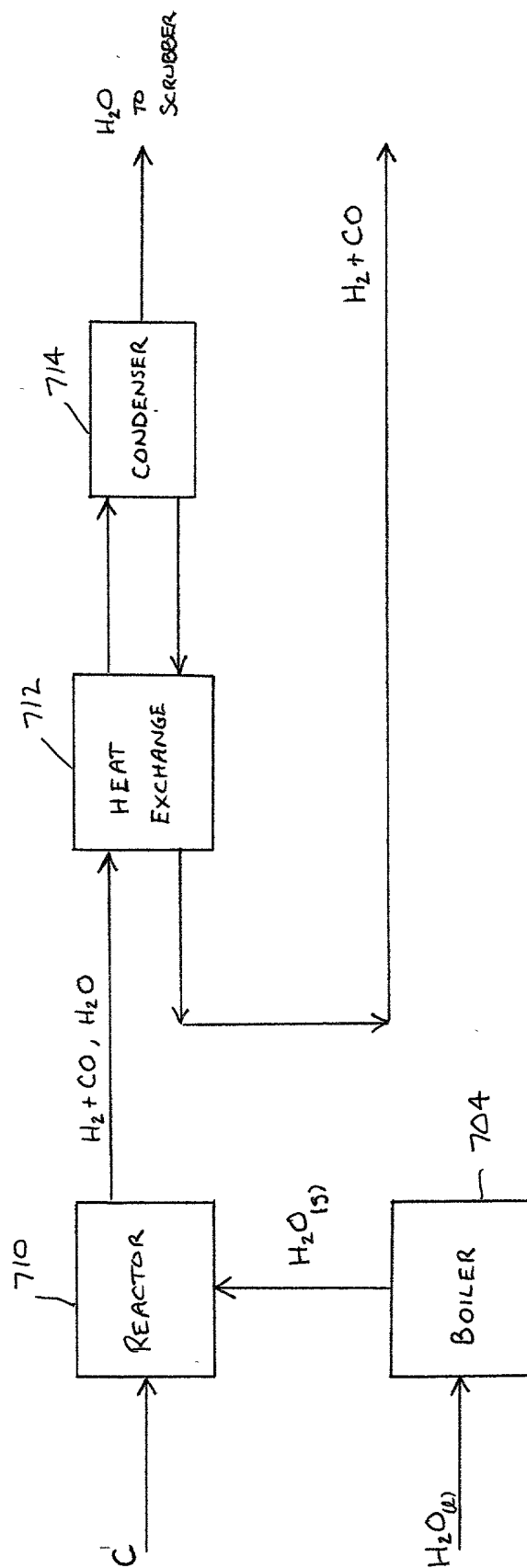


Fig. 7

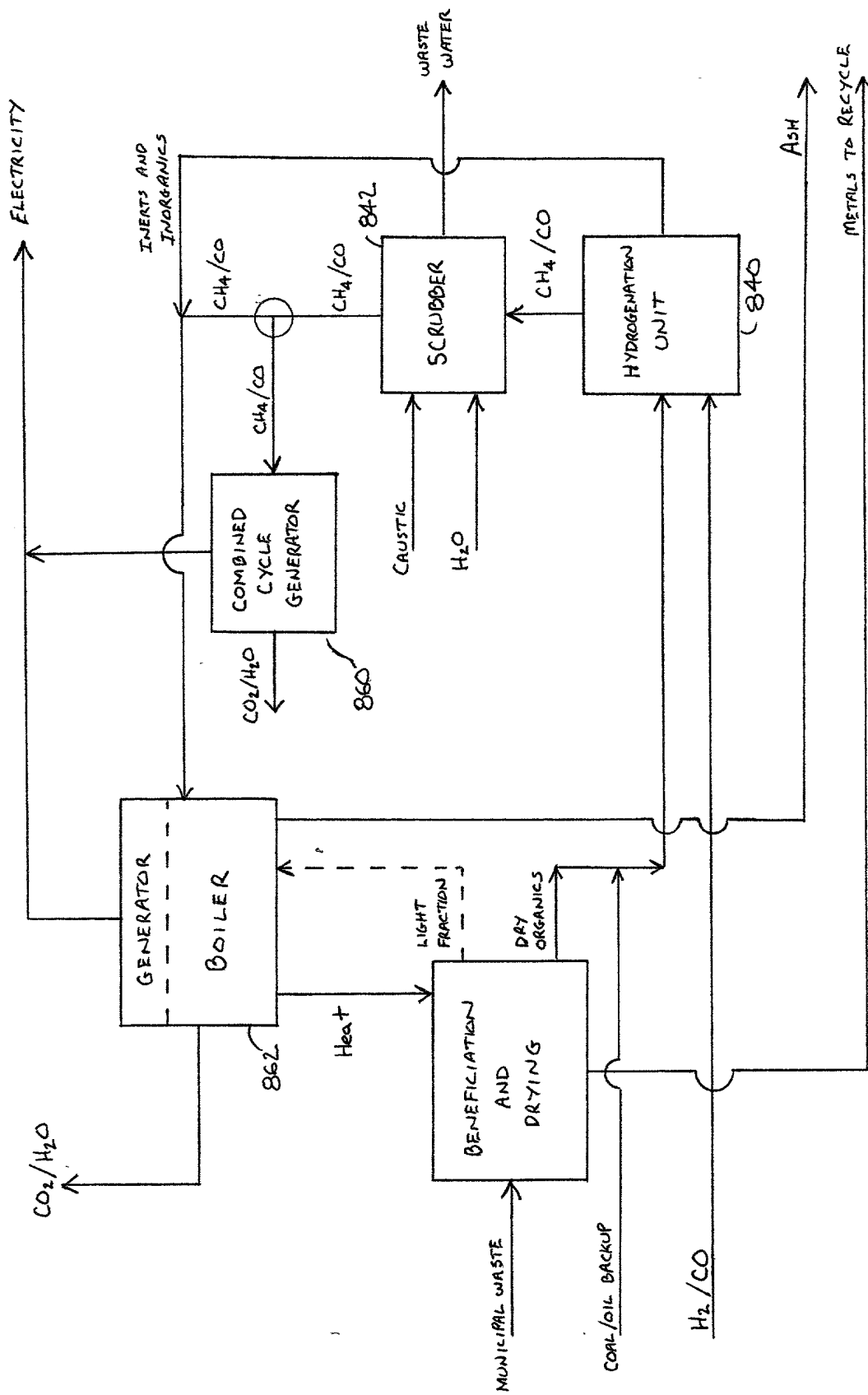


Fig. 8



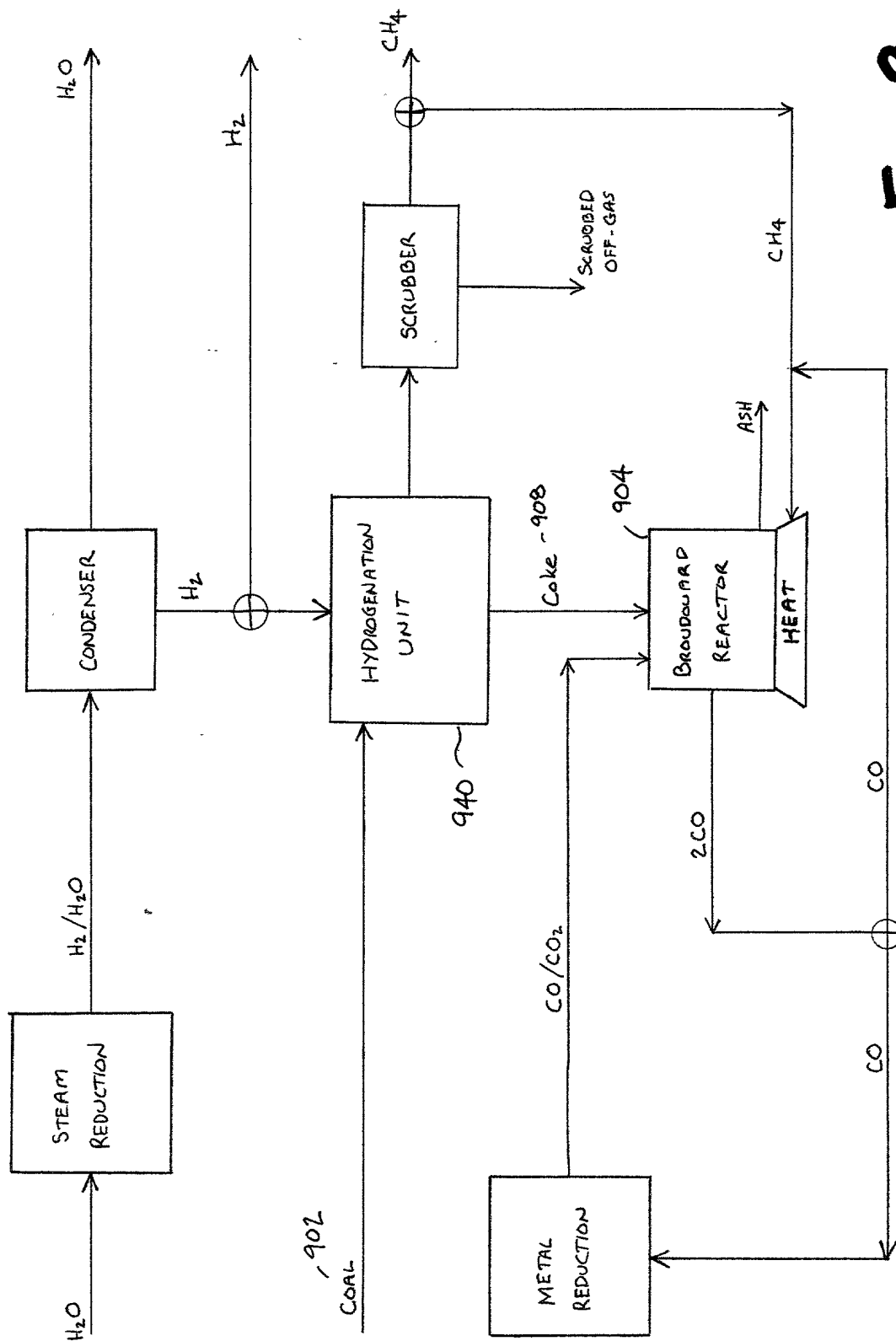


Fig. 9